



Uncoated

AITiN Coated

Micro-Drills, Solid Carbide, 135° Point, 12° Helix (.0210-.0520)

Drill Size	Decimal Equiv	Flute Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
#75	.0210	.250	1-1/2	1/8	RDH0542	RDH0742
.55MM	.0217	6.350	38	3.0	RDH0543	RDH0743
#74	.0225	.250	1-1/2	1/8	RDH0544	RDH0744
.60MM	.0236	6.350	38	3.0	RDH0545	RDH0745
#73	.0240	.250	1-1/2	1/8	RDH0546	RDH0746
#72	.0250	.250	1-1/2	1/8	RDH0547	RDH0747
.65MM	.0256	6.350	38	3.0	RDH0548	RDH0748
#71	.0260	.250	1-1/2	1/8	RDH0549	RDH0749
.70MM	.0276	8.130	38	3.0	RDH0550	RDH0750
#70	.0280	.320	1-1/2	1/8	RDH0551	RDH0751
#69	.0292	.320	1-1/2	1/8	RDH0552	RDH0752
.75MM	.0295	8.130	38	3.0	RDH0553	RDH0753
#68	.0310	.400	1-1/2	1/8	RDH0554	RDH0754
1/32	.0312	.400	1-1/2	1/8	RDH0555	RDH0755
.80MM	.0315	10.160	38	3.0	RDH0556	RDH0756
#67	.0320	.400	1-1/2	1/8	RDH0557	RDH0757
#66	.0330	.400	1-1/2	1/8	RDH0558	RDH0758
.85MM	.0335	10.160	38	3.0	RDH0559	RDH0759
#65	.0350	.400	1-1/2	1/8	RDH0560	RDH0760
.90MM	.0354	10.160	38	3.0	RDH0561	RDH0761
#64	.0360	.400	1-1/2	1/8	RDH0562	RDH0762
#63	.0370	.400	1-1/2	1/8	RDH0563	RDH0763
.95MM	.0374	10.160	38	3.0	RDH0564	RDH0764
#62	.0380	.400	1-1/2	1/8	RDH0565	RDH0765
#61	.0390	.400	1-1/2	1/8	RDH0566	RDH0766
1.00MM	.0394	10.160	38	3.0	RDH0567	RDH0767
#60	.0400	.400	1-1/2	1/8	RDH0568	RDH0768
#59	.0410	.400	1-1/2	1/8	RDH0569	RDH0769
1.05MM	.0413	10.160	38	3.0	RDH0570	RDH0770
#58	.0420	.400	1-1/2	1/8	RDH0571	RDH0771
#57	.0430	.400	1-1/2	1/8	RDH0572	RDH0772
1.10MM	.0433	10.160	38	3.0	RDH0573	RDH0773
1.15MM	.0452	10.160	38	3.0	RDH0574	RDH0774
#56	.0465	.400	1-1/2	1/8	RDH0575	RDH0775
3/64	.0469	.400	1-1/2	1/8	RDH0576	RDH0776
1.20MM	.0472	10.160	38	3.0	RDH0577	RDH0777
1.25MM	.0492	10.160	38	3.0	RDH0578	RDH0778
1.30MM	.0511	10.160	38	3.0	RDH0579	RDH0779
#55	.0520	.400	1-1/2	1/8	RDH0580	RDH0780



For detailed tolerance information, see [page 327](#).



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